

1 **Efficient granulocyte collection method using high concentrations of medium**
2 **molecular weight hydroxyethyl starch**

3
4 **Running title:** HES130/0.4 and granulocyte collection

5
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29

30 **Conflicts of Interest**

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38 **Key Points:**

39 1. This study highlights an efficient approach for granulocyte collection using

40 medium molecular weight hydroxyethyl starch (HES130/0.4), which has a better safety

41 profile than the high molecular weight hydroxyethyl starch.

42 2. High concentrations of medium molecular weight hydroxyethyl starch in the

43 separation chamber are required for efficient granulocyte collection.

44

45 **Abstract**

46 **BACKGROUND:** Granulocyte transfusion therapy is a rational therapeutic option for
47 patients with prolonged severe neutropenia. Although high molecular weight
48 hydroxyethyl starch (hHES) facilitates the separation of red blood cells during
49 granulocyte collection, renal dysfunction has been noted as a potential side effect.
50 HES130/0.4 (Voluven®) is a medium molecular weight HES (mHES) with superior
51 safety profiles than hHES. Although HES130/0.4 is reportedly effective in the collection
52 of granulocytes, we lack studies comparing the efficiency of granulocyte collection using
53 HES130/0.4 and hHES.

54 **STUDY DESIGN AND METHODS:** We retrospectively collected the data from 60
55 consecutive apheresis procedures performed on 40 healthy donors at the Okayama
56 University Hospital between July 2013 and December 2021. All procedures were
57 performed using the Spectra Optia system. Based on the HES130/0.4 concentration in the
58 separation chamber, granulocyte collection methods using HES130/0.4 were classified
59 into m0.46, m0.44, m0.37, and m0.8 groups. We used HES130/0.4 and hHES groups to
60 compare the various sample collection methods.

61 **RESULTS:** The median granulocytes collection efficiency (CE) was approximately
62 24.0% and 28.1% in the m0.8 and hHES groups, respectively, which were significantly

63 higher than that in the m0.46, m0.44, and m0.37 groups. One month following
64 granulocyte collection with HES130/0.4, no significant changes were observed in serum
65 creatinine levels compared to that before the donation.

66 CONCLUSION: Therefore, we propose a granulocyte collecting approach employing
67 HES130/0.4, which is comparable to the use of hHES in terms of the granulocyte CE. A
68 high concentration of HES130/0.4 in the separation chamber was considered to be crucial
69 for granulocyte collection.

70

71 **Introduction**

72 Allogeneic hematopoietic stem cell transplantation (HSCT) is a curative treatment
73 strategy for hematological malignancies and congenital bone marrow disorders. Infection
74 is one of the major complications following HSCT despite advances in supportive care
75 over the past decade, such as the advent of novel anti-infective drugs ¹.

76 Granulocyte transfusion therapy (GTx) is a viable therapeutic option for patients with
77 prolonged severe neutropenia, including those who have undergone HSCT. At least 10¹⁰
78 granulocytes from a healthy donor must be infused into the patient for the successful
79 outcome of GTx treatment ². Granulocyte apheresis has been able to provide a stable yield
80 owing to the development of the continuous blood-flow separator ³, use of hydroxyethyl
81 starch (HES) to enhance the separation of red blood cells (RBC) ⁴, and administration of
82 granulocyte colony-stimulating factor (G-CSF) and dexamethasone to the donor ^{5,6}.

83 HES is used as a selective sedimentation agent to induce RBC rouleaux formation since
84 the specific gravities of granulocytes and red blood cells are relatively similar ⁴. High
85 molecular weight HES (hHES) is more effective for granulocyte collection than low
86 molecular weight HES ⁷⁻⁹. However, several emergency medicine studies revealed that
87 hHES is associated with an increased risk of renal injury or malfunction, hemorrhage, and
88 mortality ¹⁰. The development of hematological abnormalities and diffused tissue storage

89 has been reported in patients with renal failure who had excessive HES exposure ¹¹.
90 Recent reports demonstrated that sufficient granulocytes could be harvested via apheresis
91 using a medium molecular weight HES (mHES) (HES130/0.4: Voluven®; Otsuka
92 Pharmaceutical Factory, Inc., Tokushima, Japan) ¹²⁻¹⁴. HES130/0.4 is a third-generation
93 HES characterized by an average molecular weight of 130,000 Dalton and a molar
94 substitution of 0.4. HES130/0.4 does not accumulate in the body and is eliminated within
95 24 h following ten days of continuous administration ¹⁵. Moreover, in cardiac surgery, a
96 meta-analysis revealed no significant difference in the incidence of acute kidney damage
97 and renal replacement therapy between patients administered with HES130/0.4 and
98 human albumin ¹⁶. Another meta-analysis study suggested that tetrastarch containing
99 HES130/0.4 was superior to pentastarch and hetastarch containing hHES in terms of
100 blood loss or transfusion requirements ¹⁷. However, we lack reports on the methods of
101 granulocyte collection using HES130/0.4 and comparing the granulocyte collection
102 efficiency (CE) using HES130/0.4 and hHES.
103 Our institution's policy is to perform apheresis with donor safety as the primary concern.
104 For granulocyte collection, our institution formerly employed hHES (HES400/0.7:
105 HES40®; NIPRO, Osaka, Japan); however, due to adverse outcomes of patients already
106 reported so far, we have been using HES130/0.4 since 2014 and developing improved

107 procedures. In particular, we focused on the previous report¹⁸ that showed HES130/0.4
108 has a fast erythrocyte sedimentation rate at high concentrations ex vivo and succeeded in
109 increasing the CE by increasing the HES130/0.4 concentration in the separation chamber.
110 Here, we presented granulocyte collection methods and proposed a novel approach based
111 on HES130/0.4. We further compared its efficiency with that of HES400/0.7 and
112 determined the number of granulocytes that can be collected in a short time.

113

114 **Materials and Methods**

115 *Donor characteristics*

116 This retrospective analysis was conducted in accordance with the Declaration of Helsinki
117 and was approved by the institutional review board at Okayama University Hospital. Our
118 cohort comprised 40 healthy donors who underwent 60 consecutive apheresis procedures
119 for granulocyte collections at our institute between July 2013 and December 2021.

120 The eligibility criteria for GTx donors were as follows: (1) family members within the
121 third degree of kinship of the recipient, (2) whose ABO blood type was a match or minor-
122 mismatch to the recipient, (3) aged between 18–65, and (4) with no viral infections
123 (human immunodeficiency virus, hepatitis B virus, hepatitis C virus, and human T-cell
124 leukemia virus type 1) **established by laboratory testing** at the time of apheresis. Informed
125 consent was obtained from all donors prior to the procedure.

126 *Granulocyte mobilization*

127 GTx donors underwent granulocyte mobilization with granulocyte colony-stimulating
128 factor (G-CSF; Kyowa Kirin, Tokyo, Japan) plus dexamethasone (Nichi-Iko
129 Pharmaceutical, Toyama, Japan). Donors were administered 300 µg of G-CSF
130 subcutaneously at 18 h and 8 mg of dexamethasone orally 6 h before granulocyte
131 collection. Granulocyte collections were performed twice per episode from a single donor.

132 In repeated collections, there were at least seven-day time intervals between each
133 collection. **The same mobilization method was used as in the first collection.**

134 *Apheresis procedure for collecting granulocyte*

135 Granulocyte harvesting was performed using the two-needle approach using the Spectra
136 Optia system (Terumo BCT, Lakewood, CO, USA) and the polymorphonuclear collection
137 program (PMN) protocol. The processed blood volume was measured until **all** the HES
138 and anticoagulant (AC) were exhausted. The packing factor, which indicates the
139 centrifugation forces, and the collection flow rate were set to their default values. The
140 collection preference (CP) value was adjusted for the optimal interface positioning by
141 real-time monitoring of hematocrit concentrations in the apheresis product. When **the**
142 **erythrocyte and granulocyte layers are in proximity, setting a deeper CP value increases**
143 **the number of granulocytes that can be collected and the number of RBCs in the apheresis**
144 **product. To minimize the burden of blood loss to the donor, our institutional standard is**
145 **to adjust the CP to a hematocrit not exceeding 20% in the apheresis product. The initial**
146 **CP setting was optimized at the first implementation of each protocol. To prevent**
147 **hypocalcemia, 8.5% calcium gluconate hydrate (Nichi-Iko Pharmaceutical, Toyama,**
148 **Japan) was administered via continuous intravenous infusion (12 mL/h).**

149 The other settings such as AC ratio and the combination of HES and AC are outlined in

150 Table 1 and as follows: (1) hHES: 6 % HES400/0.7 400 mL plus anticoagulant citrate
151 dextrose solution A (ACD-A containing 3% citric acid; Terumo, Tokyo, Japan) 500 mL
152 and AC ratio set 8.5:1, the initial CP value set to 60, and initial blood flow rate set to 60
153 mL/min and increased gradually up to 75 mL/min, (2) m0.46: 6%HES130/0.4 500mL
154 plus ACD-A 500 mL and AC ratio set 6.5:1, the initial CP value set to 27, and initial blood
155 flow rate set to 40 mL/min and increased gradually up to 70 mL/min, (3) m0.44:
156 6%HES130/0.4 500mL plus 46.7% sodium citrate hydrate 30 mL, AC ratio set 12:1, the
157 initial CP value set to 35, and initial blood flow rate set to default and increased gradually
158 up to 40 mL/min, (4) m0.37: 6%HES130/0.4 500mL plus 10% sodium citrate hydrate
159 (Citramin "FUSO" for Transfusion®; Fuso Pharmaceutical Industries, Ltd., Osaka, Japan)
160 175 mL and AC ratio set 13:1, the initial CP value set to 27, and initial blood flow rate
161 set to 40 mL/min and increased gradually up to 60 mL/min, or (5) m0.8: 6%HES130/0.4
162 500mL plus 10% sodium citrate hydrate 80 mL, AC ratio set 6.5:1, the initial CP value
163 set to 40, and blood flow rate set to 40 mL/min.

164 Granulocyte irradiation (15 Gy) was performed immediately after harvesting. One month
165 following granulocyte donation, every donor in the m0.8 group was offered a follow-up
166 visit, whereas donors in the other groups were provided a follow-up appointment at the
167 discretion of the attending physician. Notably, the HES concentration in the chamber was

168 estimated using the HES product volume and concentration used, anticoagulant volume,
169 and AC ratio. For example, in HES (0.8%) group, it was calculated as follows: HES
170 concentration in chamber (%) = $(6\% \times 500 \text{ mL} / 580 \text{ mL}) \times (1/6.5) = 0.8\%$.

171 ***CE analysis***

172 CE was calculated based on the average of the pre- and post-apheresis peripheral blood
173 counts (CE1) or pre-apheresis granulocyte count (CE2)¹⁹. We only evaluated CE2 (%),
174 which was determined using the pre-apheresis absolute peripheral blood granulocyte
175 counts as follows: $\text{CE} (\%) = \{\text{Total number of granulocytes collected} \times 10^{-4}\} / \{\text{peripheral}$
176 $\text{granulocyte counts} \times \text{blood volume processed (L)}\}$.

177 ***Statistical analysis***

178 Values are presented as mean \pm standard error unless otherwise specified. We used a one-
179 way analysis of variance to compare more than two groups. Pearson's correlation
180 coefficient was utilized to assess correlation intensity, and the strength of the correlation
181 was determined by the absolute r value in each evaluation, as previously described²⁰.
182 Statistical significance was set at $p < 0.05$, and all tests were two-tailed. We used
183 GraphPad Prism 6 software (GraphPad, Inc., La Jolla, CA, USA) for each analysis.

184 **Results**

185 Our study population comprised 40 donors who underwent 60 granulocyte harvest

186 procedures using the Spectra Optia system between July 2013 and December 2021 (Table
187 2). Our analysis revealed that 20 donors underwent granulocyte apheresis twice, with no
188 one receiving it more than two times. The donors who underwent second granulocyte
189 apheresis were subjected to the same apheresis method as the first. Eight apheresis
190 procedures were performed on four donors in the hHES group, eight procedures were
191 performed on seven donors in the m0.46 group, 15 procedures were performed on ten
192 donors in the m0.44, and the m0.8 groups and 14 procedures were performed on nine
193 donors in the m0.37 group. No significant difference was observed between the five
194 apheresis methods in terms of donor age, sex, body weight, pre-apheresis hematocrit, and
195 the number of donors who underwent two apheresis procedures. However, there was a
196 slight disparity across the five apheresis method groups for pre-apheresis white blood cell
197 (WBC) count, absolute neutrophil count (ANC), and platelet (PLT) count (Table 2).

198 First, we evaluated the apheresis procedures. The mean processing time for granulocyte
199 apheresis for the hHES group was 114.8 ± 4.5 min, 114.1 ± 3.9 minutes for m0.46 group,
200 176.0 ± 3.0 min for m0.44 group, 145.3 ± 5.0 min for m0.37 group, and 109.7 ± 3.1 min
201 for m0.8 group (Figure 1A). That was the longest for the m0.44 group, followed by the
202 m0.37 group, which was significantly longer than the other three groups. Mean processed
203 blood volume (PBV) and product volume were 6721 ± 19.8 mL and 555.8 ± 1.9 mL for

204 hHES group, 5607 ± 62.1 mL, and 481.9 ± 5.1 mL for m0.46 group, 6651 ± 39.2 mL, and
205 525.7 ± 3.3 mL for m0.44 group, 7276 ± 55.6 mL, and 564.6 ± 17.8 mL for m0.37 group,
206 and 3346 ± 27.6 mL and 262.1 ± 2.6 mL for m0.8 group, respectively (Figure 1B,C). Data
207 analysis revealed that mean PBV and product volume in the m0.8 group were
208 significantly lower than in the other groups. Of note, adjustment of the collection
209 preference from the initial settings was not necessary for 2 of 8 procedures in the hHES
210 and m0.46 groups, 4 of 15 procedures in the m0.44 group, 3 of 15 procedures in m0.37
211 group, and 10 of 15 procedures in the m0.8 group.

212 Next, we evaluated the apheresis products. The mean total granulocyte count per
213 apheresis product was $7.7 \pm 0.67 \times 10^{10}$ for hHES group, $1.5 \pm 0.14 \times 10^{10}$ for m0.46
214 group, $2.7 \pm 0.39 \times 10^{10}$ for m0.44 group, $3.2 \pm 0.78 \times 10^{10}$ for m0.37 group, and $2.8 \pm$
215 0.29×10^{10} for m0.8 group (Figure 2A). Results indicated that the mean total granulocyte
216 count in the hHES group was significantly higher than in the other groups. The target of
217 1.0×10^{10} granulocytes was achieved in 8 of 8 procedures in the hHES group, 7 of 8
218 procedures in the m0.46 group, 13 of 15 procedures in the m0.44 group, 14 of 15
219 procedures in the m0.37 group, and 15 of 15 procedures in the m0.8 group. Mean
220 granulocyte CE was $28.1 \pm 2.1\%$ for hHES group, $8.0 \pm 0.8\%$ for mHES (0.46%) group,
221 $15.0 \pm 2.0\%$ for m0.44 group, $11.1 \pm 2.2\%$ for m0.37 group, and $24.0 \pm 1.9\%$ for m0.8

222 group (Figure. 2B). Data analysis revealed that mean granulocyte CE of the hHES and
223 m0.8 groups were comparable and significantly higher than the other groups. The
224 proportions of monocytes and lymphocytes in leukocyte containing apheresis products
225 were $3.8 \pm 0.8\%$ and $7.6 \pm 2.5\%$ for hHES group, $14.1 \pm 1.4\%$ and $17.1 \pm 2.1\%$ for m0.46
226 group, $5.1 \pm 1.3\%$ and $12.8 \pm 2.5\%$ for m0.44 group, $12.6 \pm 1.6\%$ and $18.3 \pm 2.9\%$ for
227 m0.37 group, and $2.2\% \pm 0.9\%$ and $7.8 \pm 1.1\%$ for m0.8 group, respectively (Figure 2C,
228 D). Monocyte and lymphocyte proportions in the m0.8 group were comparable to those
229 in the hHES group. Hematocrit in the apheresis product was $4.7 \pm 0.36\%$ for hHES group,
230 $19.5 \pm 0.7\%$ for m0.46 group, $23.9 \pm 0.7\%$ for m0.44 group, $20.8 \pm 1.1\%$ for m0.37 group,
231 and $12.6 \pm 1.2\%$ for m0.8 group (Figure 2E). Hematocrit of the m0.8 group was higher
232 than that of the hHES group but significantly lower than the other three groups using
233 HES130/0.4. No difference was observed in the percentage of platelet count
234 contamination in apheresis products between the five groups (Figure 2F). In contrast, the
235 absolute number of platelets in the product was $17.3 \pm 1.3 \times 10^{10}$ for hHES group, $14.1 \pm$
236 1.3×10^{10} for m0.46 group, $12.3 \pm 0.9 \times 10^{10}$ for m0.44 group, $15.9 \pm 0.8 \times 10^{10}$ for m0.37
237 group, and $7.5 \pm 0.5 \times 10^{10}$ for m0.8 group (Figure 2G) and was significantly lower in
238 m0.8 group compared with the other groups.

239 Next, we assessed the correlation between the granulocyte CE and donor's hematocrit

240 among apheresis performed with HES130/0.4. There was a non-significant but positive
241 correlation trend in the m0.46 ($r = 0.67$, $p = 0.07$), m0.44 ($r = 0.41$, $p = 0.13$), and m0.37
242 groups ($r = 0.45$, $p = 0.09$). In addition, when these three groups were combined, which
243 had lower HES130/0.4 concentrations in the chamber than the m0.8 group, there was a
244 weak positive correlation between granulocytes CE and hematocrit ($r = 0.37$, $p = 0.02$)
245 (Figure 3A). However, in the m0.8 group, there was no correlation between granulocyte
246 CE and hematocrit ($r = 0.10$, $p = 0.71$) (Figure 3B).

247 Finally, we assessed adverse events in donors. Citrate reactions during granulocyte
248 apheresis were recorded in 1 of 8 procedures in each of the hHES and m0.46 groups, none
249 in the m0.44 and m0.8 groups, and 3 of 14 procedures in m0.37 group. No further adverse
250 events during the apheresis procedure were recorded. At the follow-up one month after
251 granulocytes donation, no significant changes were observed in serum creatinine level
252 compared to that before the donation in HES130/0.4 groups with adequate records (Figure
253 4). The serum creatinine levels were available for analysis in the one donor in m0.37,
254 three in m0.44, and 10 in m0.8 groups.

255

256

257 **Discussion**

258 This is the first report comparing hHES with HES130/0.4 in granulocyte collection
259 performed using the Spectra Optia system in a single-center experiment. Our findings
260 demonstrated that granulocyte apheresis with m0.8 had the same collection efficiency as
261 with hHES ~~but with less contamination~~. In addition, every procedure in the m0.8 group
262 could provide the desired granulocyte counts of 1×10^{10} . Notably, the collection by m0.8
263 has a faster processing time and fewer PBV to achieve successful apheresis compared to
264 the previous studies using HES130/0.4^{12,13}. Maintaining a high HES130/0.4
265 concentration in the separation chamber might have resulted in the efficient collection of
266 granulocytes.

267 Firstly, we observed that the m0.8 group performed granulocyte apheresis in a shorter
268 time and had less PBV than other groups. ~~The PBV depended on the AC ratio and total~~
269 ~~volume of HES and anticoagulant~~. This was attributed to the AC ratio set to 6.5:1 and the
270 rapid consumption of mHES containing anticoagulant solution ~~which was the lowest~~
271 ~~volume among mHES groups~~. Generally, a large quantity of PBV, such as 7–10 L, is
272 required to collect an adequate dose of granulocytes²¹. Citrate anticoagulant
273 administration during longer procedures results in citrate accumulation²². Common

274 complications associated with citrate anticoagulant administration include hypocalcemia.
275 For donor safety, it might be crucial to minimize the processing time and PBV. In contrast,
276 the granulocyte CE in the m0.8 group was similar to the hHES group and was not inferior
277 to other reports with HES130/0.4^{12,13}. Although there was no significant difference, the
278 CE tended to be highest with the m0.44 method, with slowest flow rates of 40 mL/min
279 among m0.46, m0.44, and m0.37. Fixing the flow rate to 40 mL/min in the m0.8 method
280 may have also contributed to the stabilization of CE. From all m0.8 group donors, more
281 than 1×10^{10} granulocytes was collected. These results indicated that granulocyte
282 apheresis using the m0.8 method could rapidly collect a significant quantity of
283 granulocytes, thereby reducing the physical burden on the donor. Notably, the m0.8 group
284 had fewer preference adjustments based on real-time monitoring of hematocrits in the
285 apheresis product than the other groups. Therefore, the m0.8 use seemed to be an easy-
286 to-operate method with stable yields.

287 Next, we demonstrated that a high HES130/0.4 concentration in the separation chamber
288 of spectra Optia enabled stable granulocyte yields regardless of donor hematocrit values.
289 As previously reported¹³, in granulocyte apheresis using the approach of low HES130/0.4
290 concentration in the separation chamber (Figure 3A), a low donor hematocrit negatively
291 affected granulocyte CE. Erythrocyte sedimentation rate had been shown to be

292 proportional to HES concentration¹⁸. This should have been considered in the centrifugal
293 environment, where a high plasma-to-blood ratio (i.e., low hematocrit) could adversely
294 affect the erythrocyte sedimentation rate at low HES concentrations. Moreover, these
295 methods increased erythrocyte, monocyte, and lymphocyte contamination rates compared
296 to the m0.8 group (Figure 2). RBCs, granulocytes, and lymphocytes are distributed by
297 size, with erythrocytes and granulocytes in close proximity²³. Therefore, a high
298 concentration of HES130/0.4 may effectively segregate granulocytes along the
299 centrifugal gradient.

300 Notably, we confirmed granulocyte apheresis using hHES, which is an established
301 technique. Granulocyte apheresis with hHES collected the highest number of
302 granulocytes among the methods tested. However, recent investigations have raised
303 safety concerns for HESs in patients with sepsis²⁴⁻²⁶. In contrast, studies using
304 HES130/0.4 in patients with penetrating trauma²⁷, sepsis²⁸, and surgery^{16,17,29} revealed
305 that its safety profile was comparable to saline or human albumin in terms of mortality,
306 acute kidney injury, and hemorrhage. Although the actual volume of HES infused into
307 granulocyte donors is smaller than that given to the patients included in these studies,
308 there is little evidence of HES effects on healthy donors. Hence, we used HES130/0.4,
309 which is considered safer than hHES. Despite the modest number of cases, no adverse

310 effects such as renal damage or bleeding were noted following the use of HES130/0.4 in
311 our study. HES130/4.0 might be safer than other HES for healthy donors, although further
312 studies are needed to confirm its safety because the pathophysiology of these patients
313 differs from healthy donors.

314 The study may have some potential limitations. First, this is a retrospective study with a
315 limited sample size for each group. However, the results reported and the numerous
316 procedures we had undertaken are beneficial for future considerations regarding the
317 improvement of the granulocytes apheresis method. Second, this trial was limited to the
318 apheresis method and did not examine the clinical impacts of the number of infused
319 granulocytes on the recipients. While a recent study suggested that a higher number of
320 infused granulocytes would be more effective for clinical outcome², others have disputed
321 this claim³⁰, and there is still no consensus regarding the optimal granulocyte dose. For
322 this reason, our institution accepted the AABB criteria and established the target value of
323 1.0×10^{10} for granulocyte collection.

324 However, some researchers suggest that infusing more granulocytes is preferable. One
325 expert recommends a dose of $6-8 \times 10^{10}$ per granulocyte transfusion given daily, with a
326 minimal dose of 4×10^{10} ³¹. With the m0.8 method, a median of 2.8×10^{10} granulocytes
327 was collected with a median PBV volume of 3346 mL. As the blood volume of an adult

328 is approximately 5000 mL, a yield of approximately 5×10^{10} can be expected if 6692 mL
329 of blood—twice the volume used here—is processed using the m0.8 method. This would
330 require 1000 mL of HES130/0.4; however, to the best of our knowledge, there are no data
331 on this dosing in healthy donors. In Japan, HES130/0.4 is approved for use up to 50
332 mg/kg/day for patients, and as 1000 mL is considerably less than this, it could be safely
333 used for healthy donors. Therefore, an attempt to collect more granulocytes using the
334 m0.8 method with an increased volume of HES130/0.4 is worth considering and a subject
335 for future research.

336 In conclusion, we proposed the method of granulocyte apheresis using HES130/0.4,
337 which could collect a sufficient quantity of granulocytes in a short time, with granulocyte
338 CE comparable to high molecular weight HES, and with simple procedures requiring
339 minimal or no adjustments, while avoiding the donor safety concerns associated with
340 hHES. Granulocyte collection using the m0.8 method can be an important alternative in
341 situations where hHES cannot be used or when its safety is a concern.

342

343

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349

350 **Authorship Contributions**

351 T.K. and K.F.: Designed the study; Y.S., T.U., M.K, M.M., S.I., K.W., H.F., N.A., H.N.,
352 and K.M: Contributed to the data collection; T.K.: Analyzed the data; T.K., K.F., and N.F.:
353 Wrote the paper; F.O. and Y. M.: Supervised the studies and edited the paper.

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453 **Figure Legends**

454

455 **Figure 1. Outcomes of granulocyte apheresis procedures.** Processing time (A),
456 processed blood volume (PBV) (B), and product volume (C) for granulocyte apheresis
457 are depicted. Data are expressed as the mean \pm SE of the mean and are presented in
458 **Supplemental Table 1.** * $p < 0.05$, ** $p < 0.01$ *** $p < 0.001$, **** $p < 0.0001$.

459

460 **Figure 2. Analysis of granulocyte apheresis products.** Granulocyte counts in apheresis
461 products are presented in terms of their absolute number (A), collection efficiency (CE)
462 (B), populations of monocytic (Mn) (C), and lymphocytic (Ly) leukocytes (D), hematocrit
463 (Ht) (E), and the absolute number of platelets (Plt) (F). Data are expressed as the mean \pm
464 SE of the mean and are presented in **Supplemental Table 1.** * $p < 0.05$, ** $p < 0.01$ *** $p <$
465 0.001 , **** $p < 0.0001$.

466

467 **Figure 3. Correlation between granulocyte CE values and donor peripheral blood**
 468 **hematocrit before initiating apheresis using HES130/0.4.** A positive correlation was
 469 observed between the granulocyte CE and donor hematocrit in low concentration HES
 470 groups [m0.46, m0.44, and m0.37] in the apheresis chamber (A) but not in m0.8 (B). The
 471 line of best fit and 95% confidence intervals are depicted in (A).

472

473 **Figure 4. HES did not affect renal function.** Serum creatinine levels were measured
 474 prior to granulocyte apheresis and during follow-up visits one month later.

475

476 **Table 1. Summary of the apheresis settings**

	HES	Anti-coagulant	AC ratio	CP	Blood flow rate	Ceoncentration in chamber (%)	
						HES	CA
(1) hHES	6%HES400/0.7 400 mL	ACD-A 500 mL	8.5:1	60	60 mL/min (max 75 mL/min)	0.31	0.20
(2) m0.46	6%HES130/0.4 500 mL	ACD-A 500 mL	6.5:1	27	40 mL/min (max 70 mL/min)	0.46	0.23
(3) m0.44	6%HES130/0.4 500 mL	46.7% sodium citrate hydrate 30 mL	13:1	35	Default (max 40 mL/min)	0.44	0.20
(4) m0.37	6%HES130/0.4 500 mL	10% sodium citrate hydrate 175 mL	12:1	27	40 mL/min (max 70 mL/min)	0.37	0.22
(5) m0.8	6%HES130/0.4 500 mL	10% sodium citrate hydrate 80 mL	6.5:1	40	40 mL/min	0.80	0.21

477 HES: hydroxyethyl starch, CA: citric acid, AC: anticoagulant; CP: collection preference;

478 ACD-A: anticoagulant citrate dextrose solution A

479

480

481 **Table 2. Granulocyte donor characteristics**

	hHES	m0.46	m0.44	m0.37	m0.8	<i>p</i> -value
Median age (years, range)*	26 (24–60)	42 (35–66)	48 (25–57)	41 (23–50)	49.5 (21–59)	0.93
Sex (male/female) †	3 / 1	4 / 3	5 / 5	5 / 4	5 / 5	0.86
Body weight (kg, range)*	60.6 (52.0–87.0)	63.0 (53.0–70.6)	60.8 (49.0–92.5)	58.9 (40.7–76.7)	57.2(46.8–115.7)	0.88
Baseline WBC (/μL) ‡	43,680 ± 2929	36,933 ± 3098	29,269 ± 2283	41,167 ± 2311	37,387 ± 2976	<0.01
Baseline ANC (/μL) ‡	40,956 ± 2727	33,732 ± 2936	27,598 ± 2203	38,097 ± 2319	35,653 ± 3059	0.01
Baseline Ht (%) ‡	43.4 ± 1.40	43.2 ± 1.54	42.3 ± 0.91	41.5 ± 1.13	42.0 ± 1.62	0.27
Baseline Plt (×10 ⁴ μL) ‡	25.5 ± 1.36	27.2 ± 1.30	24.3 ± 1.67	27.1 ± 1.28	26.2 ± 2.20	0.04
Number of the previous collections†						0.65
0	4	7	10	9	10	
1	4	1	5	5	5	

482 WBC: white blood cell; ANC: absolute neutrophil count; Ht: hematocrit; Plt: platelet.

483 The symbols denote median with range (*), number (†), and mean with SEM (‡). The *p*-

484 value was determined using one-way ANOVA.